

## The 12th Yiwu International Exhibition on Hosiery & Garment Industries 第十二届义乌国际针织及服装机械展览会

2011 · 11 · 23 - 25

Yiwu International Expo Centre  
中国 · 浙江省 · 义乌市 · 义乌国际博览中心

### Yiwu hosiery industry

Yiwu hosiery industry started in 1912. There were 92 sock machines in 15 sock factories during the initial post-liberation period. Right now the whole industry has 1431 enterprises, with 100,000 employees and a total investment of 8.5 billion yuan. The whole industry possesses 50,000 advanced imported equipments. The yearly production capacity and sales revenue exceed 10 billion yuan, realizing a profit and taxes of 900 million yuan. In 2007, 11 enterprises had sales income surpassing 100 million yuan and 60 enterprises surpassing 10 million yuan. 60 enterprises have export business in 2007, with an export value of USD 266.17 million (not including hosiery bought by buyers and mixed into container), 48% more than last year and accounting for 15.9% of the total export volume in Yiwu. 13 enterprises have a yearly export value of over USD5 million. Most products are sold to more than 103 countries and regions such as Japan, the USA, Canada, Germany, Italy, Holland, Spain, the United Arab Emirates, Russia, and Paraguay, etc. With a business area of 15,000 square meters, Yiwu hosiery industry gathers 2,800 traders in the Knitting Market, occupying 62.5% of the domestic market. The whole industry boasts of 750 trademarks, tens of patented technology, and has 4 R&D centers and post-doctorate research stations. Meanwhile, the hosiery industry has been investing around 500 million yuan into technological innovation each year in the recent three years.

With 8 Well-known Trademarks in China, 3 Famous Trademarks in China, 5 National Free-inspection Products in the hosiery industry, Yiwu is renowned as “China Hosiery City”, “Hosiery Brand Base in Zhejiang”, and “China Famous Hosiery City”.

### 义乌袜业

义乌袜业起源于1912年，解放初期有袜厂15家，92台袜机，发展至今，我市袜业行业拥有生产企业1431家，从业人员10万多人，总投资超过85亿元。本行业拥有进口袜机5万多台（套），年总产值和营业收入双双超百亿元，实现利税9亿多元。2007年营业收入超亿元的规模企业有11家，超1000万元的有60家。2007年本行业有出口业务的规模企业60家，年出口26617万美元（不含客商混装柜内的袜子），同比增长48%，占义乌市出口总额的比重为15.9%。其中年出口额超过500万美元的单位有13家，外销产品销往日本、美国、加拿大、德国、意大利、荷兰、西班牙和阿联酋、俄罗斯、巴拉圭等103个国家和地区。本行业在针织市场内有经营户2800户，经营面积1.5万平方米，国内市场占有率为62.5%。全行业拥有750件注册商标、数十项专利技术、4个研发中心和博士后工作站，近三年平均每年技改投入约5亿元。

目前已拥有中国驰名商标8只、中国名牌3只、国家免检产品5只，一举成为“中国袜业城”、“浙江省袜业商标品牌产业基地”和“中国袜业名城”。

据义乌政府网